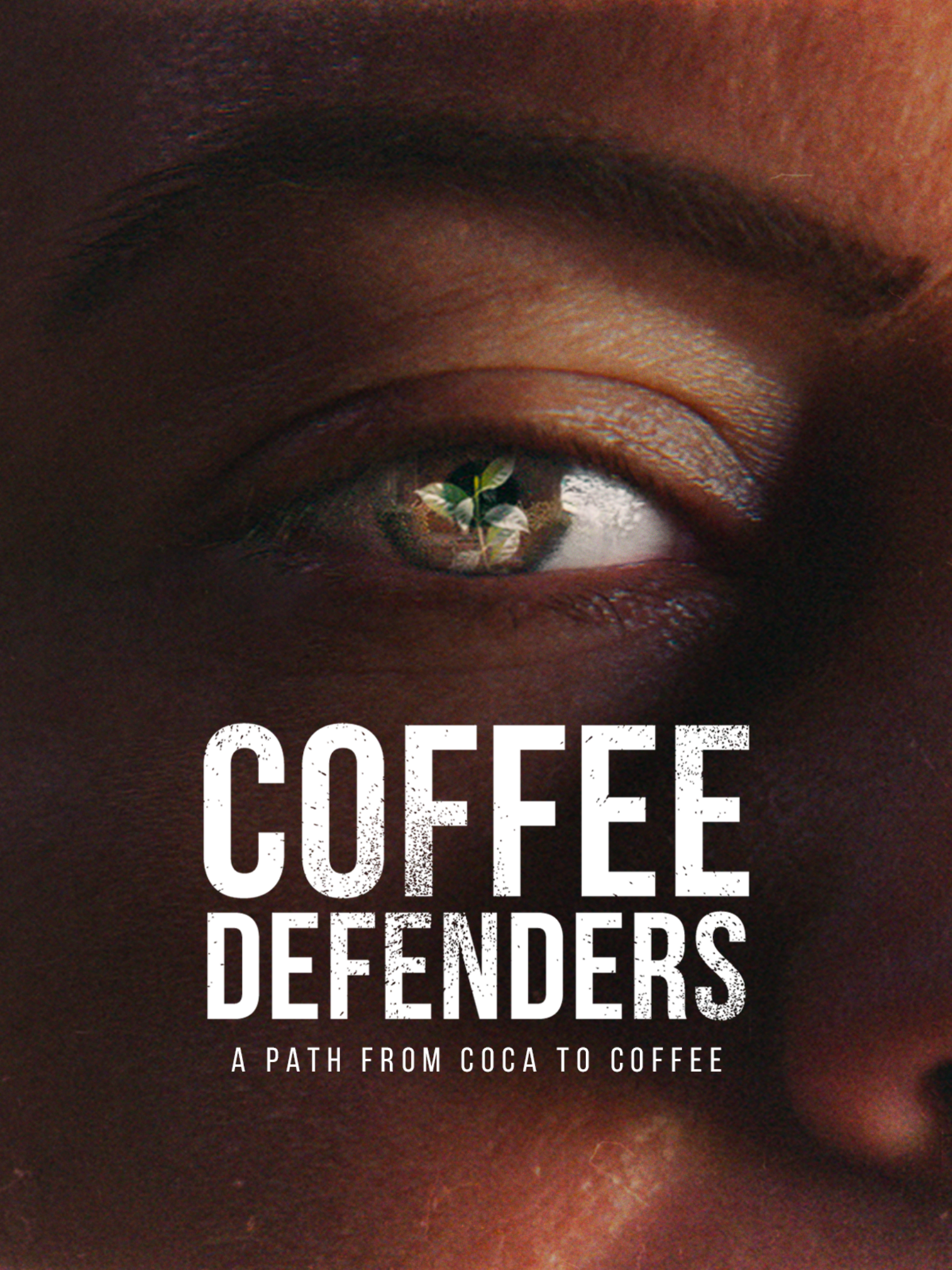
COFFEE
DEFENDERS
A PATH FROM COCA TO COFFEE